



OEE Audit Release Note

Version 1.1

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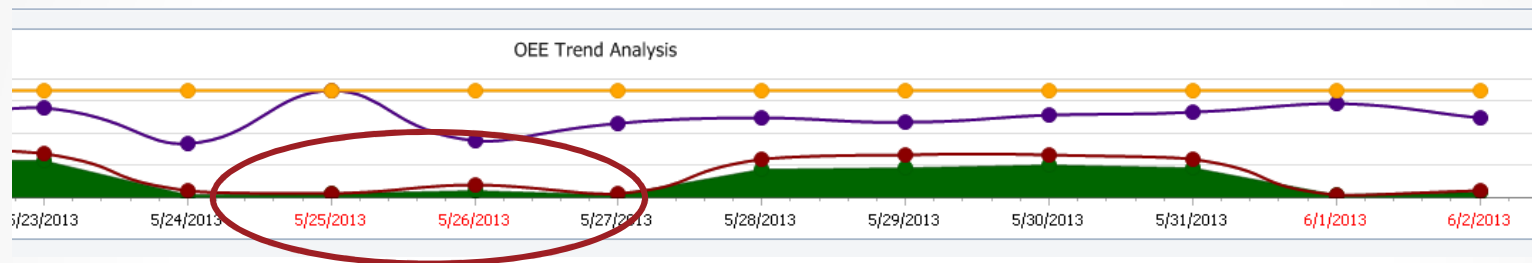
847.854.3148

OEE Audit Dashboard



The new OEE Audit Dashboard is presented when you first open OEE Audit.
The default display is for the last two weeks.

OEE Audit Dashboard

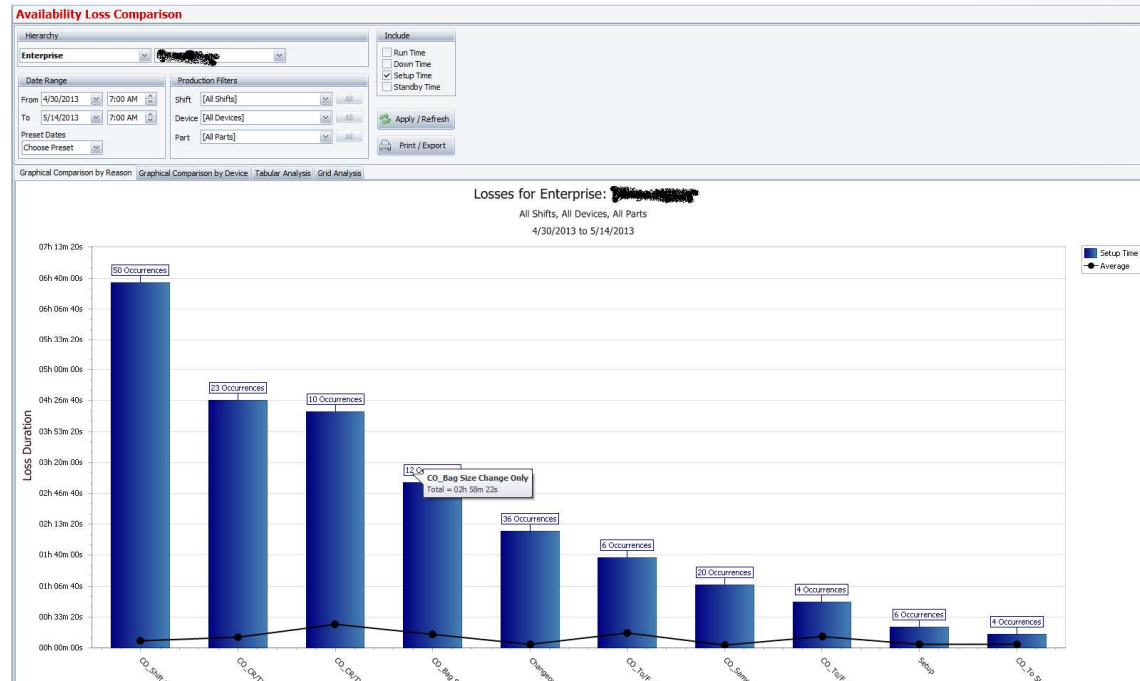


The **RED** dates on the Dashboard Charts indicate weekend dates.

OEE Audit Dashboard Detailed Analysis



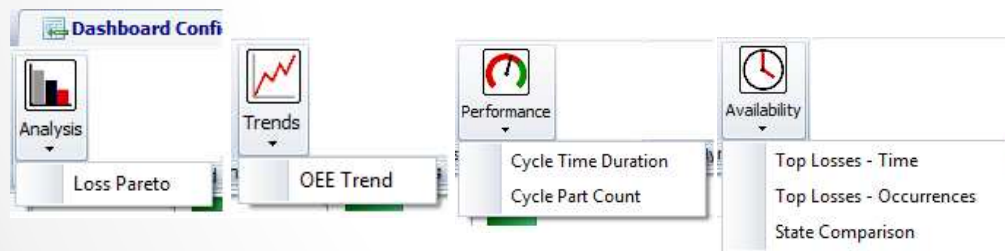
Clicking on any of the Charts in the Dashboard will take you directly to that chart in OEE Audit for further analysis.



OEE Audit Dashboard Customize Configuration

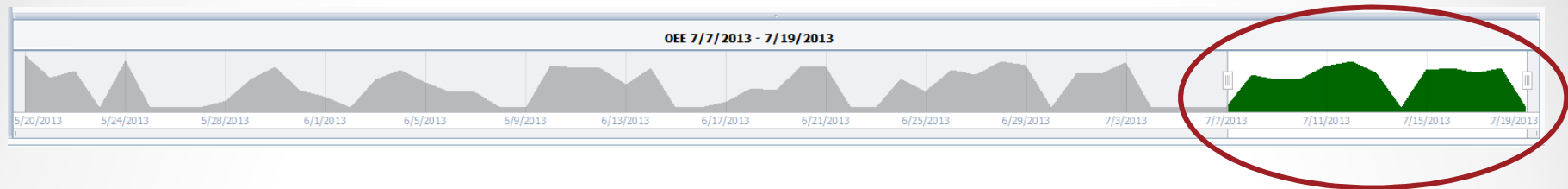


The OEE Audit Dashboard can be customized with the most popular charts. Once you have designed the Dashboard to your liking, you can save the layout which will become YOUR default Dashboard page.

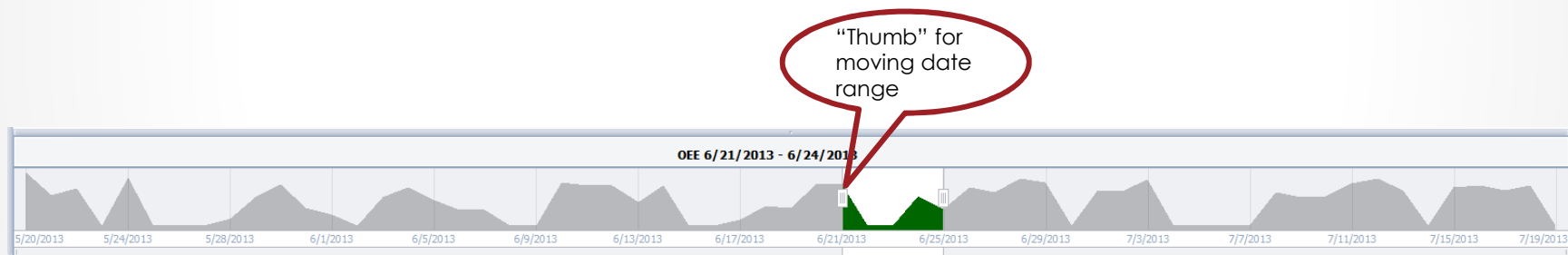


You have many charts and trends to select from.

OEE Audit Dashboard Date Slider



The Range Filter Date Slider allows you to change the date for the Dashboard display. All of the charts will re-display with the newly selected date range.



The selection can be made smaller or larger by moving either of the 'thumbs'.

OEE Audit Dashboard

How to Arrange & Dock Charts

When you select a chart to display in the Dashboard, it starts as a floating window. When you drag it to the Dashboard pane, Guide Diamonds appear to help you to dock the chart.



To dock the Chart:

1. Click on the Chart you want to dock,
2. Drag the Chart toward the middle of the Dashboard. The Guide Diamonds appear. The four arrows of the diamond point toward the four sides of the editing pane.
3. When the Chart you are dragging reaches the location where you want to dock it, move the pointer over the corresponding portion of the Guide Diamond. The designated area is shaded.
4. To dock the Chart in the position indicated, release the mouse button.

XL Data Anywhere, Data Everywhere™

- My Production
- All Production
- Real-Time
- Analytics
- Data Export
- Settings
 - Shift
 - Job
 - Part
 - Reason Codes
 - Presets
 - Scale Factors
 - User Numbers
 - User Strings
 - Device
 - Time Schedules
- Diagnostic

Job Settings

The Job tab provides tools for setting up the next Job to be run. When the Load Job button is clicked, the current Job ends and a new Job with the settings entered below begins. To modify the Part Settings for the current Job, use the Settings tab | Part sub-tab.

The Job Settings tools are used to set values specific to the new Job. In most applications, these values will be unique for each new Job.

Job ID: BRN
 Job Goal Count: 10,800

Part Settings

The Part Settings tools are used to set values specific to the part being produced. These values can be entered manually, or they can be pre-configured in the Configuration View | Production Monitor tab | Parts sub-tab and loaded with the Select Part control for commonly run parts.

Select Part: --No Pre-configured Part Available--
 Part ID: Botan BRN 20#
 Ideal Cycle Time: 0:00:05
 Takt Time: 0:00:10

Job Data – Job Comparison

- The Job Name now contains only the Job ID as setup in the Vorne XL device.

Tabular Analysis | Grid Analysis

Drop Filter Fields Here

OEE | Availability | Performance | Quality | Drop Column Fields Here

				Grand Total			
Device	Job Name	Part		OEE	Availability	Performance	Quality
Line 3	BRN	Botan BRN 20#		22.6	31.0	97.7	
		Botan BRN 40#		43.6	69.1	68.8	
		Botan BRN 8Kg		56.7	84.6	69.8	
		Homai BRN 25#		44.5	56.8	77.0	
	BRN Total			37.4	49.6	80.5	
CR		Botan 50#		63.3	67.5	94.6	
		Fuji Mai 20#		38.0	65.1	62.4	