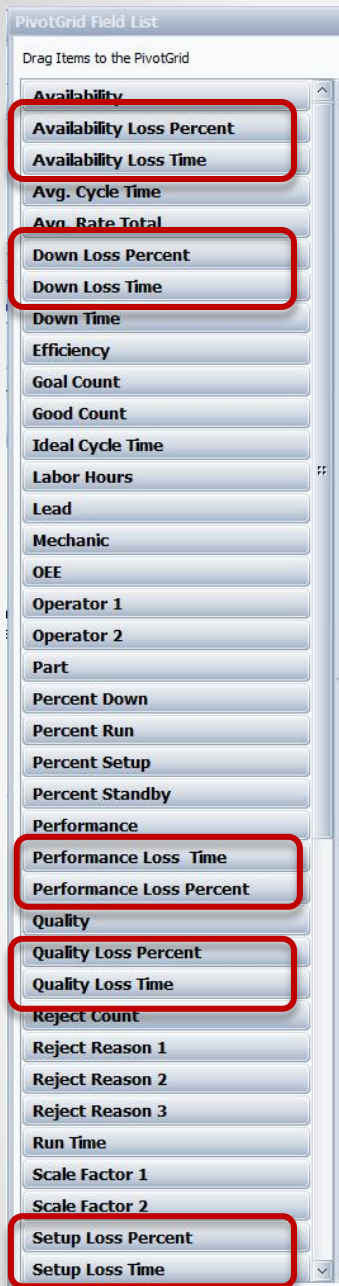# OEE Studio

Tool Tip
Finding your 'Hidden Factory'

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New Data Elements to Quantify Production Loss
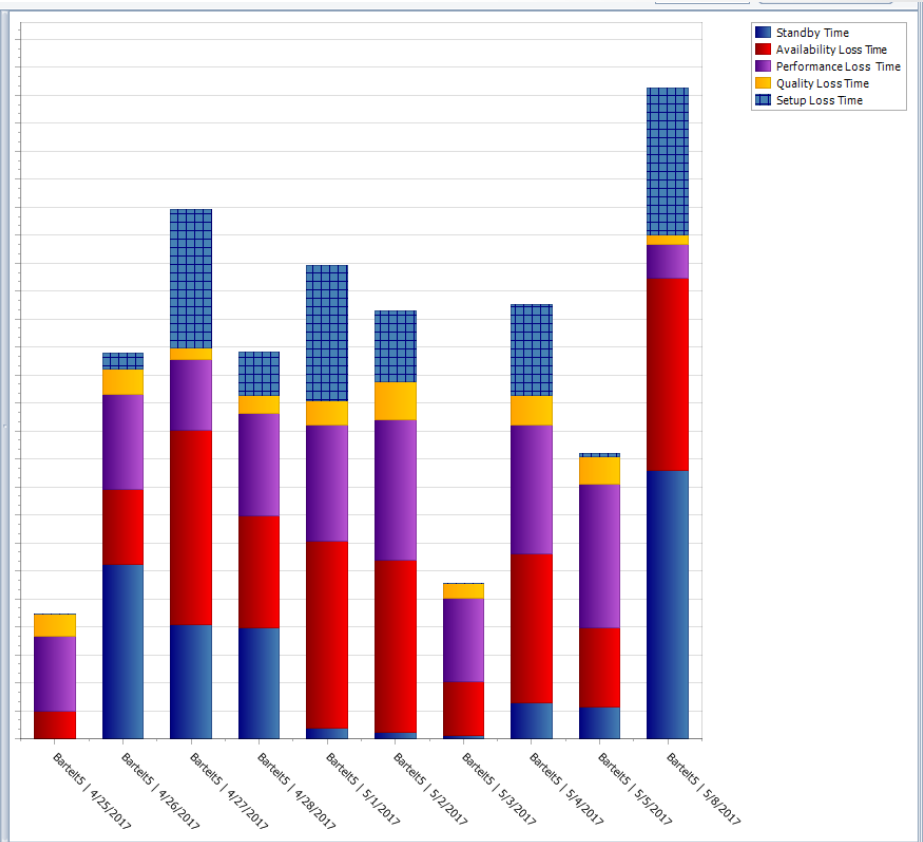# Finding Your 'Hidden Factory'

The following fields have been added to the Shift Analysis and Job Comparison screens. These fields are available in both Time and Percent.

- **Schedule Loss** (time where production could be running – but is not scheduled)

- **Availability Loss** (time where production should be running – but is not, includes down and setup time)

- **Performance Loss** (time where production is running – but not as fast as it should)

- **Quality Loss** (time where production is running – but one or more pieces are not good the first time through)

- We have also added **Setup Loss** and **Total Loss** since they were available.

To learn more go to https://www.oee.com/hidden-factory.html

Example of Production Loss Chart

You can filter by Enterprise, Area, Location, Line and Shift.

OEE Studio

Check out our website for other Tool Tips

www.oeestudio.com

OEE Studio supports all versions of Vorne XL v1 device firmware.

Smart Installation

http://www.oeestudio.com/installs/release/v4/setup/InstallOEEStudio.exe

If you have questions or need assistance, please contact either
Debbie Olk (OEE Studio, OEE Alert or custom reports)
Debbie.olk@debtechsystems.com
or
Jim Sulzer (XL Bolt-On Data Collector).
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OEE Studio, OEE Alert and XL Bolt-On Data Collector are part of the Marketing brand of

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