OEE Studio Tool-Tip

Define Custom Date Fields Day ~ Week ~ Month ~ Quarter ~ Year Day of Week ~ Week of Year V3.6 updated October 12, 2017

Pivot Grid – Define Custom Fields

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Layout	····	extra	feature
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Save Layout		• Yo	u have Set Font
Restore Layout		0	Save La Restore
Fields		0	Show a
Show and Hide Fields		o	Define (Print/Exp
Define Custom Fields			, I
General	-		
Print / Export			
Click here for Printing, Exporting, Fie	d Selection and L	ayout Setting	5. 🔽

view a Pivot Grid, there are es and data elements ecific to that Grid.

- e the ability to:
 - t
 - ayout
 - Layout
 - nd Hide Fields
 - Custom Fields
 - port

- 1. Description = **Date**
- Select Result Type = Date Only
- 3. And select Max Summary Type
- 4. Proceed to Expression Editor

Field Description Da	ate					Append Sun	nmary Type	e to the Field D	escript		
Result Type	Boolean					If the Field	Description	is "Cost" and	the		
	Date and Time		String	Summary Type is "Sum", the field will display as Cost (Sum) if this option is ch							
	Date Only		Currency			Otherwise i	t will simply	display as "Co	ost".		
	Decimal		Custom Date Ir	terval							
Summary Type	Count Ost	d Dov	The largest va	ue.		Hide Field					
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• Click on the Field Area on the left to see where data elements are placed on the Grid.

Double-Click on GetDate() under the Functions option. >>>

f= Expression edit	or		×
GetDate()			
Functions Operators Fields Constants		GetDate(DateTime) Extracts a date from the define DateTime.	2d
		OK Cancel	

Then click on **Fields** on the left-side and double-click on **[End Time]**.

This new field will find all the records that have an end date in the specified [End Time]

f= Expression editor		
GetDate([End Time])		
Functions Operators Fields Constants	[Availability] [Avg. Cycle Time] [Avg. Rate Total] [Crew Name] [Device] [Down Time] [Efficiency] [End Time] [End Time] [Chterprise] [Geographic] [Goal Count] [Good Count] [Ideal Cycle Time]	Field Information Caption: End Time The type of this field is: System.DateTime
		OK Cancel

Move the **Date** custom field to the **Row Area**.



Define Custom Fields – Week of Year

- Field Description = WeekOfYear or Week
- 2. Select Result Type = Custom Date Interval
- 3. And select Max Summary Type
- Select Date Interval
 Type = Week of
 Year
- 5. Proceed to Expression Editor

WeekOfYear	Shift û
= 17	First Shift
	Second Shift
17 Total	
= 18	First Shift
	Second Shift
18 Total	
= 19	First Shift
	Second Shift
19 Total	



Click on the Field Area on the left to see where data elements are placed on the Grid.

Define Custom Fields – Week Of Year

Click on **Fields** on the left-side >>>>

Double-Click on **[End Time]**under the Fields option.

This new field will find all the records that have an end date in the specified [End Time]

f = Expression editor			
[End Time]			
+ - × ÷ % Functions Operators Fields Constants	(…) = ≠ < [Availability] [Avg. Cycle Time] [Avg. Rate Total] [DayOfWeek] [Device] [Down Time] [Efficiency] [End Time] [Enterprice] [Goal Count] [Good Count] [Ideal Cycle Time]		
		ОК	Cancel

Define Custom Fields – Day of Week

- 1. Field Description = DayOfWeek or Day
- 2. Select Result Type : Custom Date Interval
- 3. And select Max Summary Type
- Select Date Interval Type = Day of Week
- 5. Proceed to Expression Edito

Shift

First Shift

First Shift Total

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		Friday																

Click on **Fields** on the left-side >>>>

Double-Click on **[End Time]**under the Fields option.

This new field will find all the records that have an end date in the specified [End Time]

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([End Time] [Enterprice] [Goal Count]		
	[Good Count] [Ideal Cycle Time] Lead]	~	
		OK Cancel	,

Define Custom Fields – Custom Date Interval

Select Custom Date Interval – Max Summary Type and then select the Date Interval Type. Proceed to Expression Editor>>

						_ [Append Sun	nmary Type	to the Field [
Result Type	🔘 Boolean		Integer				If the Field Description is "Cost" and the Summary Type is "Sum", the field will display as Cost (Sum) if this option is chosen.								
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Define Custom Fields – Custom Date Interval

Select either the [Start Time] or [End Time] for the Date Interval.



Custom Date Interval - Hierarchy

Below is an example of the date hierarchy for the pivot grid.

Enterprise Geographic Order Type Device Linet OrderType PlanningPlant Region Type																															
OEE	Year 0 Quarter 0 Month 0																														
		2015							-																						
Location	0	= Q1 20	15			_	O1 2015	Total	= Q2 2	015				O2 2015	Total	- Q3 20	15			_	O3 2015 Total	L	Q4 2015	1	_		_	04 2015 Tr	otal	2015 Total	
Location	<u> </u>	January	Fe	bruary	March				April	Ma	y	June	_			July	Augus	st	Septemb	ber		C	ctober	Novem	ber	Decembe	er	-			
Avondale, PA			42.5	3	35.4	38.0		38.5		39.7	44.	1	38.3		40.7		5.8	14.8		24.3	1	3.5	28.	0	39.6	5	33.6		33.4		33.2
Carrollton, KY				3	30.4	45.4		41.6		51.4	54.	3	43.0		49.9		24.8	28.4		26.9	2	6.7	31.	0	28.5	5	44.3		34.5		38.3
Channahon, IL				3	36.0	58.0		45.6		69.2	53.	5	33.0		54.3					43.4	4	3.4	55.	9	45.8	3	43.5		47.9		47.4
Germantown, WI				4	1.8	35.8		38.0		56.6	59.	7	27.8		56.5		50.2			46.8	4	7.3	33.	0	31.9		33.0		32.5		38.9
Imlay City, MI	_			1	.7.7	43.9		33.6		54.0	55.	7	42.3		52.3			33.2		35.7	3	4.5	31.	6	27.4	•	31.3		30.0		36.0
Lebanon, CT			46.9	3	6.8	42.2		41.7		47.2	49.	3	43.7		46.9		25.4	24.6		34.7	2	8.9	46.	5	46.1	L	37.6		44.0		40.7
Orrville, OH			24.3	2	24.6	30.8		27.7		44.2	51.	4	36.9		44.3		19.2	16.9		33.9	2	3.6	37.	1	39.6	5	44.5		39.8		34.6
Oxford, PA			21.4] 2	24.3	27.9		24.8		36.6	50.	7	32.4		40.4		20.4	28.9		29.1	2	6.1	37.	2	41.1		22.3		33.8		31.5
Shreve, OH			28.2	3	31.2	42.5		34.2		50.1	53.	4	46.5		50.3		38.4	63.2		62.9	5	1.6	66.	9	56.7	7	43.4		54.3		48.6
Wright City, MO				5	3.4	57.8		56.4		75.5	57.	6	47.0		62.0		28.0	49.8		27.0	3	8.2	51.	1	41.1		39.8		43.4		48.3
Yaphank, NY										52.8	26.	9	27.0		28.9		21.4	15.0		0.0	1	2.7	19.	1	23.2	2	26.1		23.7		22.2
Grand Total			35.4	3	31.9	39.6		36.2		47.3	48.	9	38.7		45.2		22.6	27.0		31.1	2	27.0	39.	4	37.2	2	35.4		37.3		37.1