OEE Studio

Tool Tip
How to calculate the cost of None

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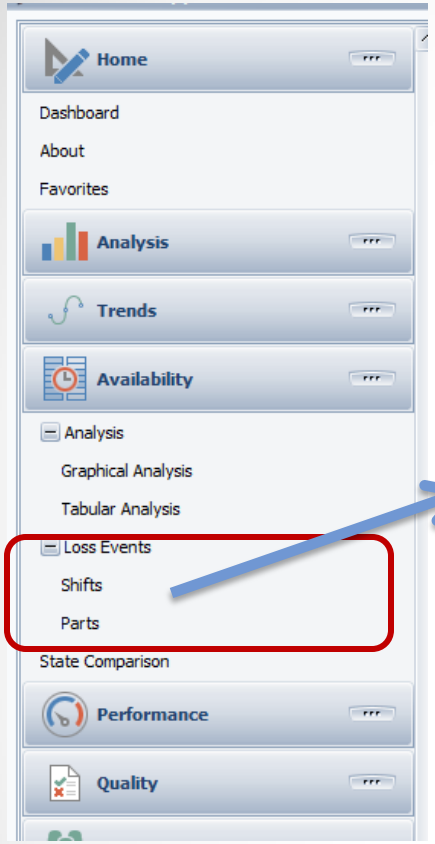
Tool Tip

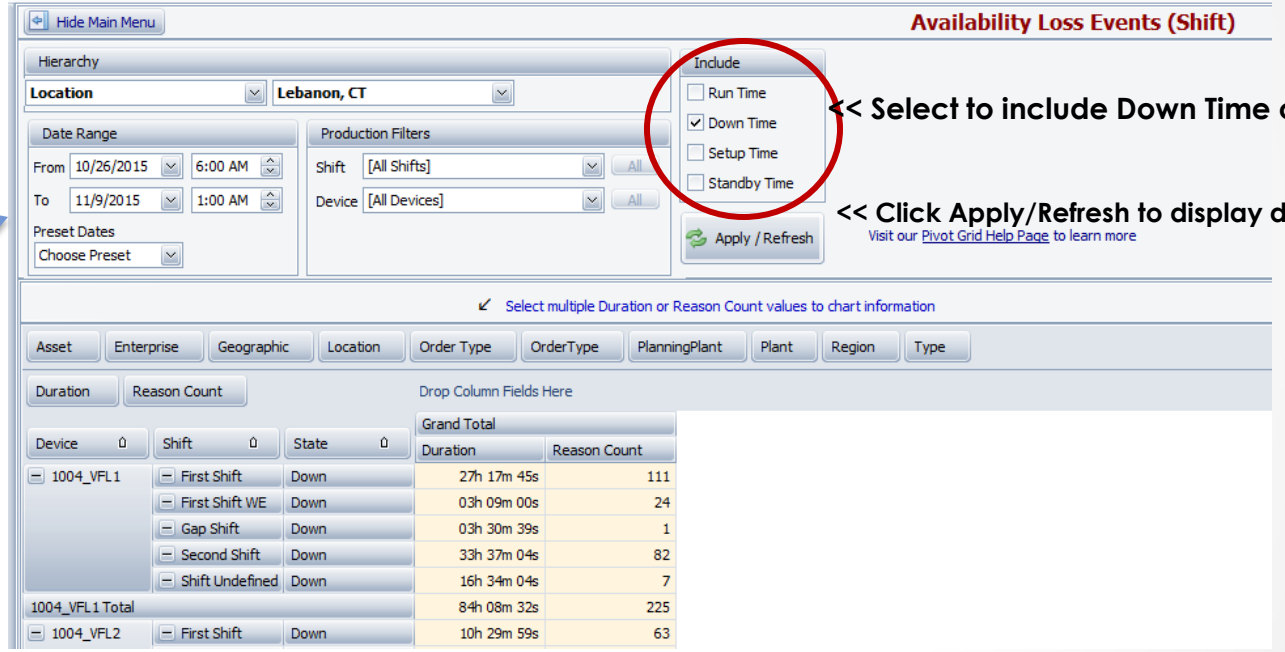
How much are those 'NONE' events costing?

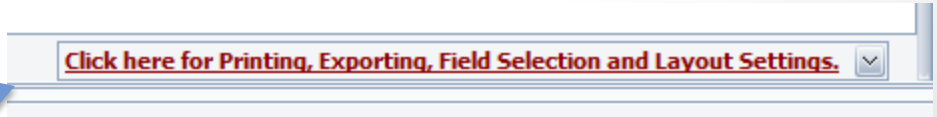
This **Tool Tip** will show you how to create a **Custom Field** to calculate the cost of 'None' (uncategorized downtime) or the cost of any type of downtime, setup or standby.

How much are those 'NONE' events costing?



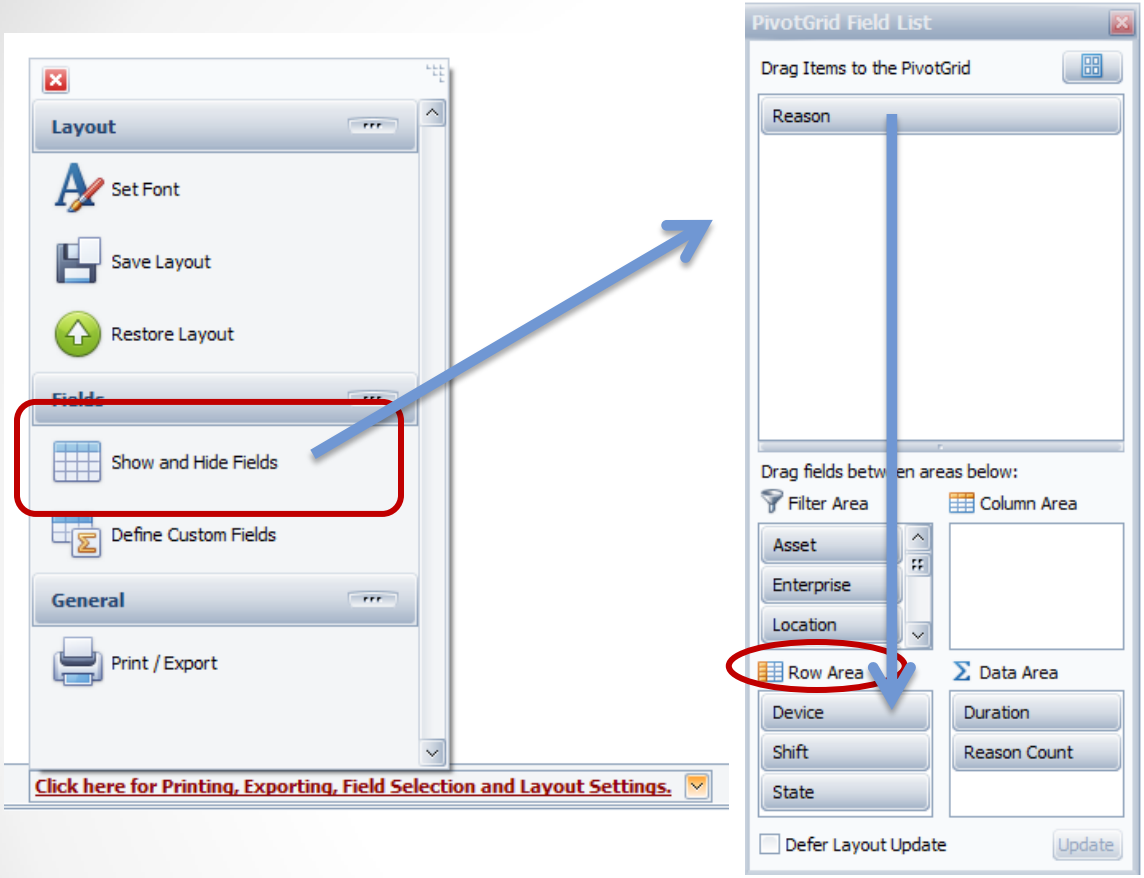
In the **Availability – Loss Events** menu option you can select to find downtime reasons either by **Shift** or by **Parts**.





At the bottom of the screen Click the drop-down to select Reasons and Define Custom Fields>>

Show the Reason field on the report.

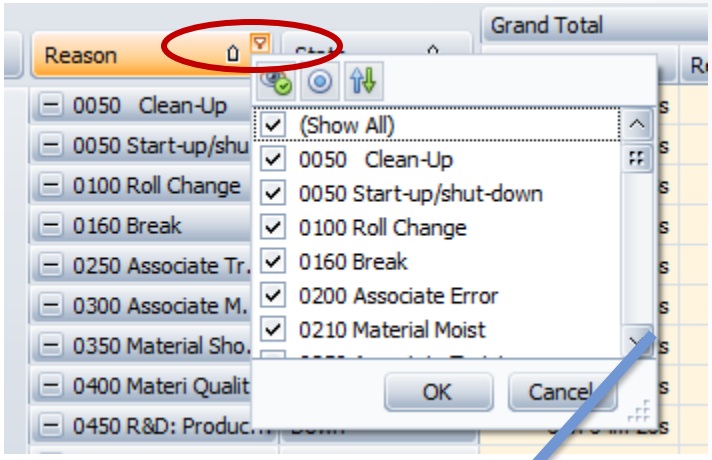


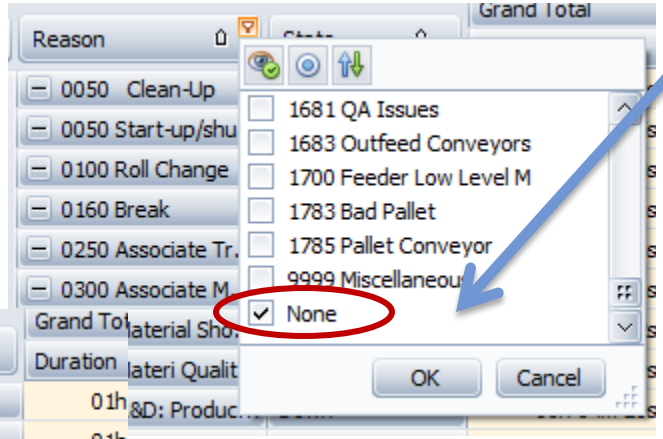
Drag the Reason Field down to the Row Area.

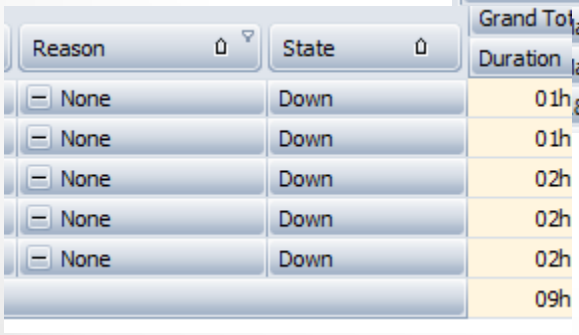
Optionally drag the Shift to the Items list to remove it from the report.

Filter the report to display only the NONE Reason.

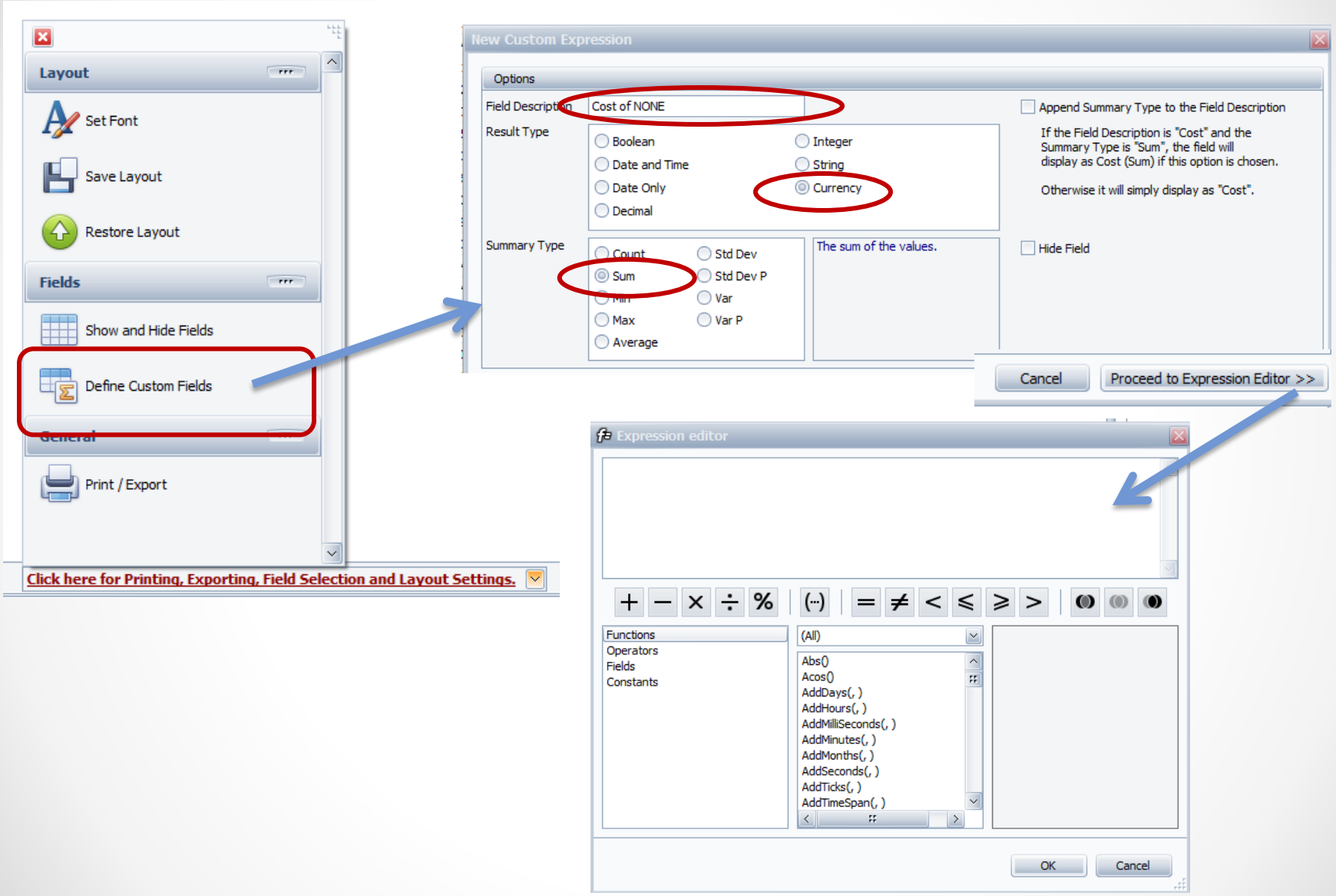
1. **Hover over the Reason column heading to display the Filter Funnel.**
2. **Click on the Funnel to display the list.**
3. **Uncheck the (Show All) selection and then scroll down to find the None reason.**
4. **Check the box next to the None reason and click the OK button.**





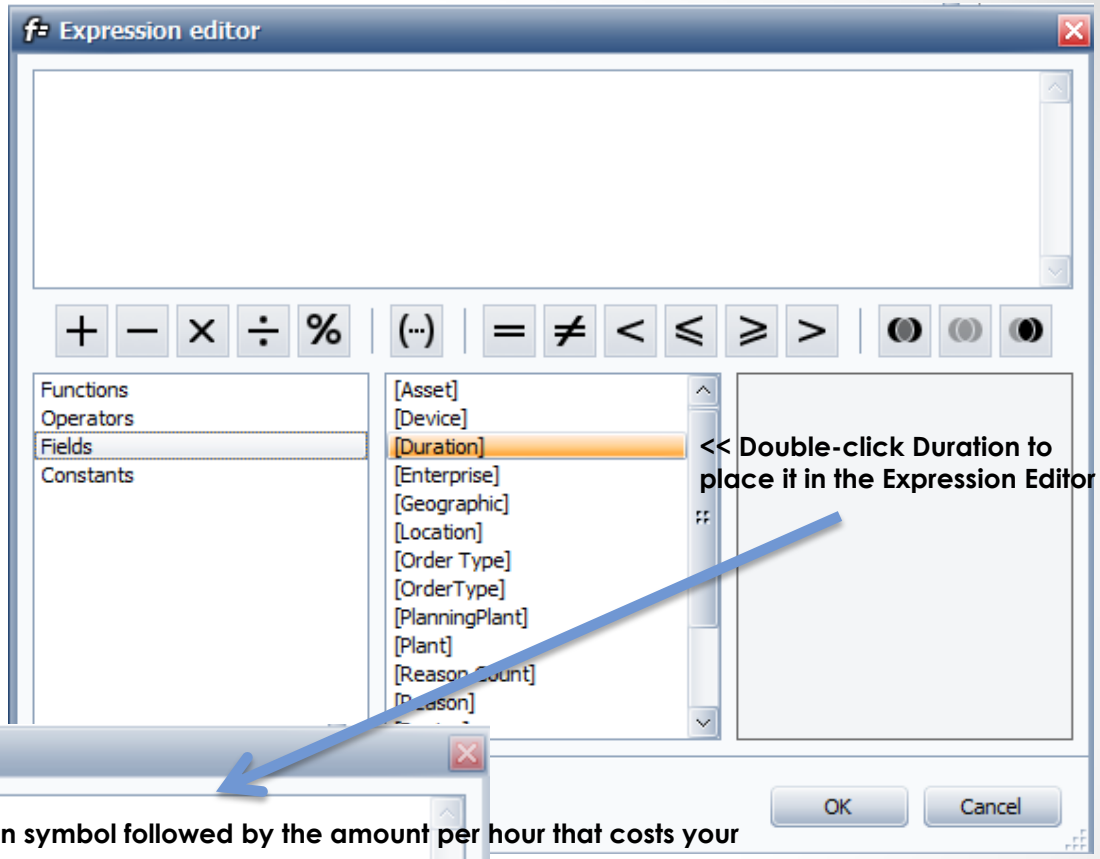


Define the Custom Field

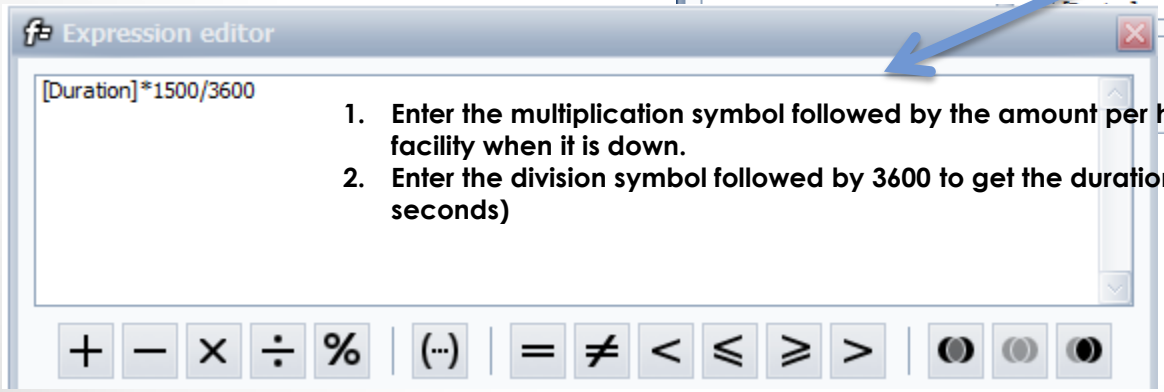


Define the Calculation

Select Fields to display available data elements>>

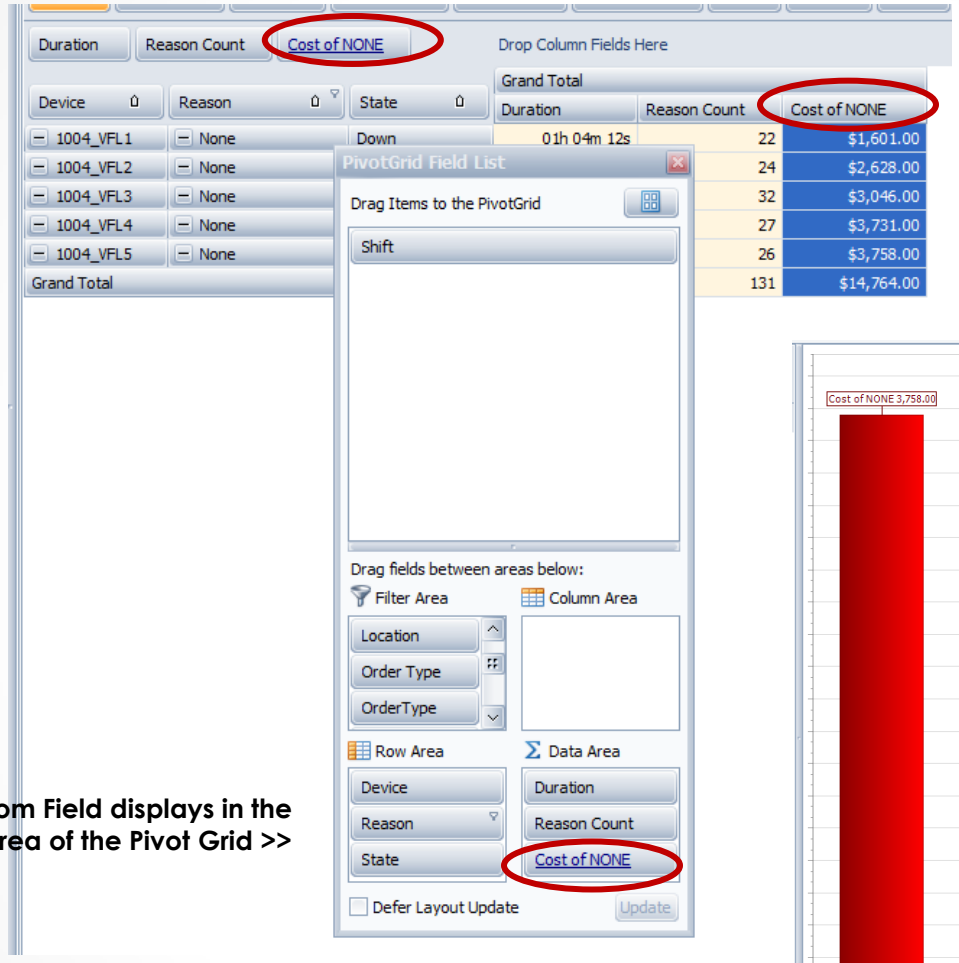


<< Double-click Duration to place it in the Expression Editor

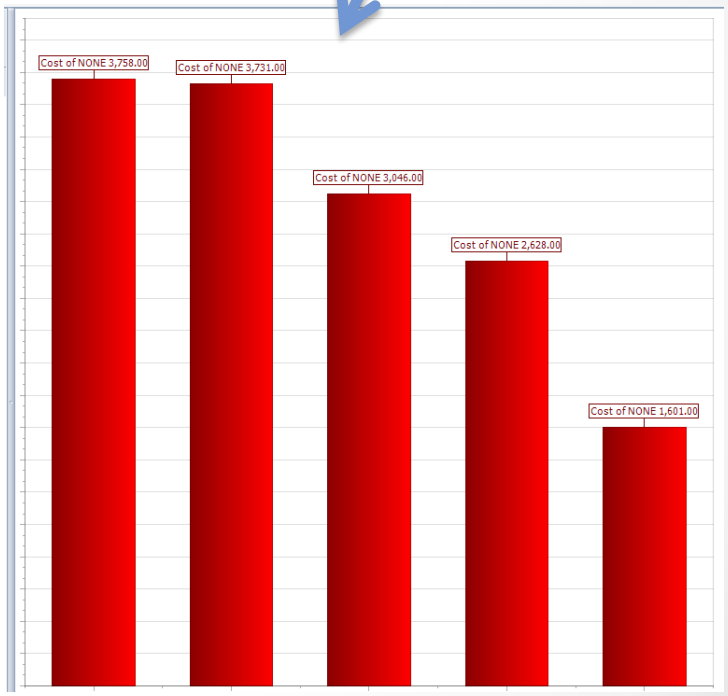


1. Enter the multiplication symbol followed by the amount per hour that costs your facility when it is down.
2. Enter the division symbol followed by 3600 to get the duration in hours. (it is in seconds)
3. Click the OK button

View the Calculation



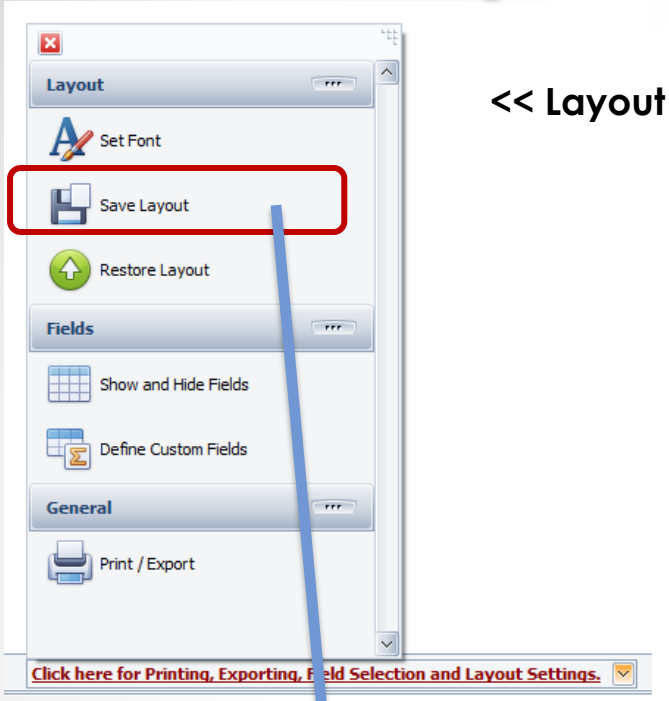
<< Click on the Column Heading 'Cost of NONE' to graphically display the data.

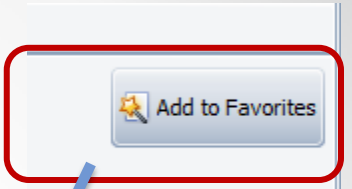


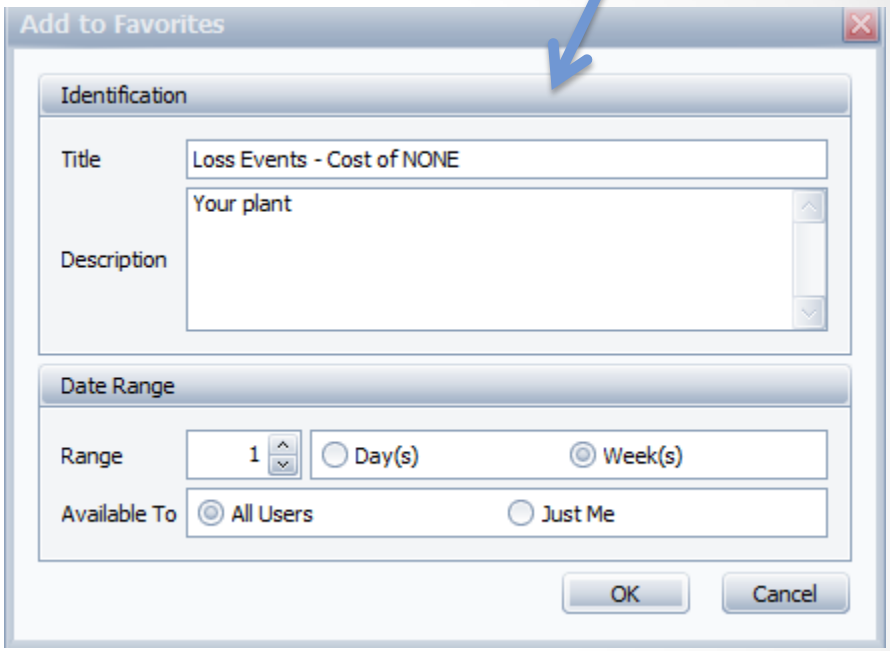
Your new Custom Field displays in the Data Area of the Pivot Grid >>

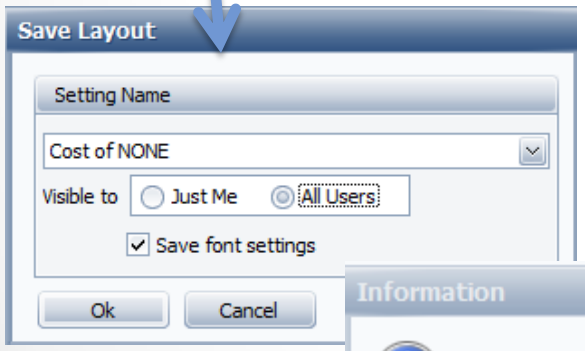
Save the Report

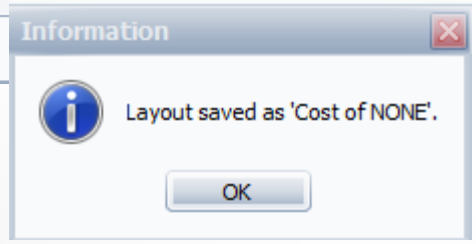
You can save the
<< Layout of the Report or save it as a Favorites >>

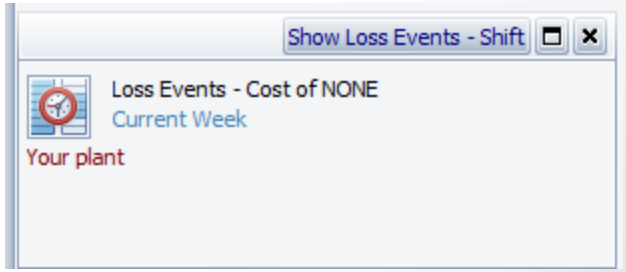












OEE Studio

Check out our website for other Tool Tips

www.oeestudio.com

OEE Studio supports all versions of Vorne XL device firmware.

Smart Installation

http://oeestudio.com/installs/release/v3/setup/InstallOEEStudio.exe

If you have questions or need assistance, please contact either

Debbie Olk (OEE Studio, OEE Alert or custom reports)

Debbie.olk@debtechsystems.com

or

Jim Sulzer (XL Bolt-On Data Collector).

jim@sulzerconsulting.com

Contact Us

- As the Vorne Authorized Reporting Consultants, we provide customized reporting solutions, including working with data from your ERP/MRP systems.

- In addition to customized reporting, we provide support and customization for the **OEE Studio** reporting software (designed specifically for the data captured from the Vorne XL devices).
- We also provide sales, support and customization for OEE Alert. (www.OEEAlert.com)

OEE Studio, OEE Alert and XL Bolt-On Data Collector are part of the Marketing brand of

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