PivotGrid Field List		×
Drag Items to the PivotGrid		
Crew Name	Drag fields between areas below:	
End Time	🖓 Filter Area	
Line Production Time	Enterprise	<u>^</u>
Nbr Cats	Geographic	
Start Time	Location	~
State	Row Area	
User No. 3	Device	
User No. 4	Loss Reason	♥
User No. 5		
User No. 6	Column Area	
User No. 6		
User String 2		
User String 3		
User String 4	∑ Data Area	
Water Flowrate	Duration (Sum)	
Water Temperature	Reason Count	
	7	
	Defer Layout Update	Update

 Hide Main Menu 					Availability Loss Compariso		
Hierarchy				Include	Options		
Location	Lebanon, CT			Effect Run Time	✓ OEE Alert Coloring for Reason: "None"		
Date Range	Production Filt	s		Down Time Setup Time			
From 5/3/2016 🕥 5:0	0 AM 🚖 Shift [All Shift	ts]		Standby Time			
To 5/17/2016 2:0	0 AM 🔶 Device [All Dev	ices]		Apply / Refresh			
	Next Part [All Par	ts]		Print / Export	Visit our <u>Pivot Grid Help Page</u> to learn more		
Tabular Analysis Grid Analys	is		\mathbf{h}				
Enterprise Geographic	Location Order Typ	e OrderType Pla	anningPlant Pla	ant Region T	ype		
Duration (Sum) Reason	Count Line Producti	Drop Column Fields Here					
	Loss Reason û 🖓	Grand Total					
Device û	Loss Reason û	Duration (Sum)	Reason Count	Line Production Time			
- 1004_RSS1	None	64h 28m 39s	30	186h 02m 01s			
= 1004_VFL1	None	03h 13m 07s	50	255h 45m 03s			
= 1004_VFL2	None	05h 08m 39s	57	228h 57m 34s			
= 1004_VFL3	None	03h 06m 19s	43	231h 43m 47s			
= 1004_VFL4	None	07h 56m 59s	77	234h 44m 21s			
= 1004_VFL5	None	03h 08m 41s	48	255h 45m 28s			
Grand Total		87h 02m 24s	305	1392h 58m 14s			

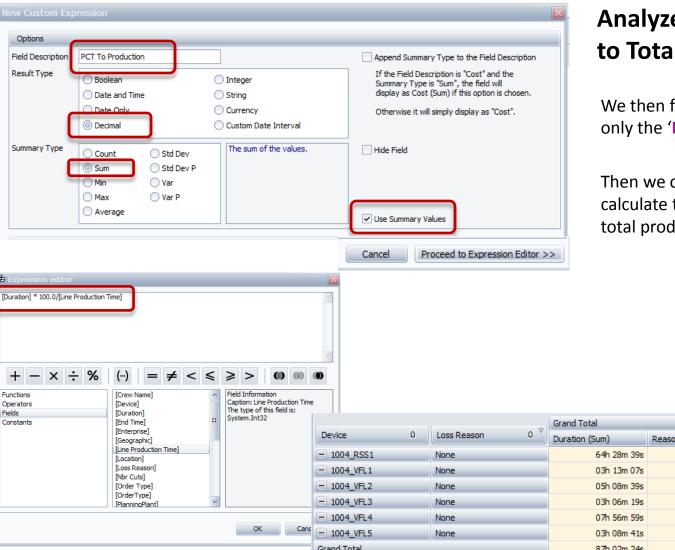
Analyze Loss Percentage to Total Production Time

Let's say we wanted to see the percentage of Loss Reason 'None' to total Production Time by Line. **Total Production Time** includes all Run, Down, Setup and Standby Time.

There is a new data element called 'Line Production Time'.

This data element will display the amount of production time that was available for the line, for the <u>date</u> <u>range</u> selected.

Drag the data element to the **Data Area** of the Field List.



Analyze Loss Percentage to Total Production Time

We then filter the screen to display only the 'None' Reasons.

Then we create a custom field to calculate the Percentage of the loss to total production time.

Functions Operators Fields	ors [Device]	^	Field Information Caption: Line Production Time The type of this field is:						
Fields [Duration] Constants [Ent Time] # [Enterprise] [Geographic] [Line Production Time] [Location] [Locs Reason] [Nor Cuts] [Order Type] [Order Type] [PlanninoPlant]	**				Grand Total				
			Device û	Loss Reason û 🗸	Duration (Sum)	Reason Count	Line Production Time	PCT To Production	
	_		- 1004_RSS1	None	64h 28m 39s	30	186h 02m 01s	34.66	
			- 1004_VFL1	None	03h 13m 07s	50	255h 45m 03s	1.26	
	[Order Type]	[Order Type] [OrderType]		- 1004_VFL2	None	05h 08m 39s	57	228h 57m 34s	2.25
				- 1004_VFL3	None	03h 06m 19s	43	231h 43m 47s	1.34
				- 1004_VFL4	None	07h 56m 59s	77	234h 44m 21s	3.39
OK	OK Cano	- 1004_VFL5	None	03h 08m 41s	48	255h 45m 28s	1.23		
				Grand Total		87h 02m 24s	305	1392h 58m 14s	6.25